

Mineral Industry Surveys

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TUNGSTEN IN MAY 2011

Total U.S. net production of intermediate tungsten products, including metal powder and tungsten carbide powder, was 13% higher during January through May 2011 than net production during the same period in 2010. Total U.S. reported consumption of ferrotungsten, tungsten metal powder, tungsten carbide powder, tungsten scrap, and other tungsten materials during January through May 2011 was 14% higher than consumption during the same period in 2010. These materials were used to make alloys, cemented carbides, mill products, and other products, such as catalysts and pigments.

Data for U.S. imports and exports of tungsten for January through April 2011 and full year 2010 totals by material are published in this issue.

Prices

Selected prices from Metal Bulletin for May 2011 are

listed below. U.S. ammonium paratungstate prices in dollars per metric ton unit were converted from short-ton-unit prices and rounded to the nearest dollar. Prices for tungsten ore concentrates represent combined prices for wolframite and scheelite concentrates with a minimum tungsten trioxide (WO₃) content of 65%. Concentrate prices in dollars per short ton unit were converted from metric-ton-unit prices and rounded to the nearest dollar.

Ammonium paratungstate, U.S. free market:

Low—\$336/metric ton unit WO₃ (\$305/short ton unit WO₃) High—\$341/metric ton unit WO₃ (\$309/short ton unit WO₃)

Concentrates:

Low—\$140/metric ton unit WO₃ (\$127/short ton unit WO₃) High—\$160/metric ton unit WO₃ (\$145/short ton unit WO₃

 $\label{eq:table 1} TABLE~1$ U.S. SALIENT TUNGSTEN STATISTICS 1

| | | Concer | ntrate | | | Intermediate products | | | |
|------------------|----------|-------------|-----------------------|----------------------|--------------------|-------------------------|---------------------|-----------------------|----------------------|
| | Reported | Imports | Stocks, en | d of period | Reported | | Reported | Stocks, end | l of period |
| | consump- | for | | U.S. Gov- | scrap | Net | consump- | | U.S. Gov- |
| Period | tion | consumption | Industry ² | ernment ³ | consumption | production ⁴ | tion ⁵ | Industry ⁶ | ernment ³ |
| 2010: | | | | | | 1 | | | |
| May | (7) | 160 | W | 17,700 | 431 ^r | 743 | 903 ^r | 745 | 169 |
| June | (7) | 246 | W | 17,700 | 415 ^r | 756 | 959 ^r | 708 | 169 |
| July | (7) | 221 | W | 17,000 | (7) | 667 | 929 ^r | 689 | 169 |
| August | (7) | 366 | W | 17,000 | (7) | 788 | 935 ^r | 704 | 169 |
| September | (7) | 172 | W | 17,000 | 506 ^r | 752 | 898 ^r | 762 | 171 |
| October | (7) | 246 | W | 17,000 | 366 ^r | 728 | 854 ^r | 828 | 171 |
| November | (7) | 236 | W | 17,000 | (7) | 700 | 865 ^r | 804 | 171 |
| December | (7) | 214 | W | 17,000 | (7) | 680 | 876 ^r | 669 | 171 |
| January-December | 4,840 | 2,740 | W | 17,000 | 5,800 ^r | 8,310 | 10,800 ^r | 669 | 171 |
| 2011: | | | | | | | | | |
| January | W | 332 | W | 17,000 | (8) | 646 | 994 ^r | 761 | 171 |
| February | W | 276 | W | 17,000 | (8) | 779 | 992 ^r | 804 | 171 |
| March | W | 388 | W | 17,000 | (8) | 774 | 998 ^r | 683 | 171 |
| April | W | 283 | W | 17,000 | (8) | 732 | 1,080 ^r | 599 | 171 |
| May | W | 469 | W | 15,900 | 690 | 718 | 1,050 | 593 | 171 |
| January-May | W | 1,750 | W | 15,900 | 4,070 | 3,650 | 5,110 | 593 | 171 |

^rRevised. W Withheld to avoid disclosing company proprietary data.

¹Data are rounded to no more than three significant digits; may not add to totals shown.

²Reported by consumers.

³Data from the Defense Logistics Agency, DLA Strategic Materials. Data are uncommitted material only.

⁴Net production of tungsten metal powder and tungsten carbide powder.

⁵Includes estimates and scrap.

⁶Data for tungsten metal powder and tungsten carbide powder reported by producers.

⁷Withheld to avoid disclosing company proprietary data; included in "January–December."

⁸Withheld to avoid disclosing company proprietary data: included in "January-May."

TABLE 2 U.S. PRODUCTION, CONSUMPTION, AND STOCKS OF AMMONIUM PARATUNGSTATE, BY MONTH $^{\rm 1}$

(Metric tons, tungsten content)

| Period | Production | Consumption | Stocks, end of period ² |
|------------------|------------|-------------|--|
| 2010: | | | |
| May | W | 777 | W |
| June | W | 952 | 147 |
| July | W | (3) | 130 |
| August | W | (3) | W |
| September | W | 1,010 | 122 |
| October | W | 848 | 112 |
| November | W | (3) | W |
| December | W | (3) | 62 |
| January-December | W | 10,300 | 62 |
| 2011: | | | |
| January | W | (4) | W |
| February | W | (4) | W |
| March | W | (4) | W |
| April | W | (4) | W |
| May | W | 841 | W |
| January-May | W | 4,150 | W |

W Withheld to avoid disclosing company proprietary data.

 ${\it TABLE~3}$ U.S. PRODUCTION AND STOCKS OF TUNGSTEN PRODUCTS 1

| | | Net prod | duction ² | Stocks at end of period | | | |
|-------------------------|-------|----------|----------------------|--------------------------|------|-------|-----|
| | | 2011 | | | | 201 | 1 |
| Product ³ | 2010 | April | May | January–May ⁴ | 2010 | April | May |
| Metal powder | 4,100 | 380 | 320 | 1,710 | 341 | 303 | 316 |
| Tungsten carbide powder | 4,210 | 352 | 398 | 1,940 | 328 | 296 | 277 |
| Total | 8,310 | 732 | 718 | 3,650 | 669 | 599 | 593 |

¹Data are rounded to no more than three significant digits; may not add to totals shown.

 $^{^{1}\}mathrm{Data}$ are rounded to no more than three significant digits; may not add to totals shown.

²Producers and consumers.

³Withheld to avoid disclosing company proprietary data; included in "January–December."

⁴Withheld to avoid disclosing company proprietary data; included in "January-May."

²Receipts plus gross production less quantity used to make other products in table.

³Data for cast and crystalline tungsten carbide powder and tungsten chemicals are withheld to avoid disclosing company proprietary data; not included in "Total."

⁴May include revisions to previously published data.

 $\label{eq:table 4} \text{U.s. Reported Consumption of Tungsten, By end use}^{1,\,2,\,3}$

| | 2011 | | | | | |
|---|--------------------|-------|-------------|--|--|--|
| End use | April | May | January–May | | | |
| Steels | 6 ^r | 6 | 30 | | | |
| Superalloys | W | W | W | | | |
| Other alloys (excludes steels and superalloys) ⁵ | W | W | W | | | |
| Cemented carbides ⁶ | 573 ^r | 579 | 2,880 | | | |
| Mill products made from metal powder | W | W | W | | | |
| Chemical uses | W | W | W | | | |
| Miscellaneous and unspecified | 499 ^r | 466 | 2,200 | | | |
| Total | 1,080 ^r | 1,050 | 5,110 | | | |

^rRevised. W Withheld to avoid disclosing company proprietary data; included with "Miscellaneous and unspecified."

 $^{^{1}\}mbox{Data}$ are rounded to no more than three significant digits; may not add to totals shown.

²Does not include materials used in making primary tungsten products.

³Includes estimates.

⁴May include revisions to previously published data.

⁵Includes welding and hard-facing rods and materials, wear- and corrosion-resistant alloys, and nonferrous alloys.

⁶Includes diamond tool matrices, cemented and sintered carbides, and cast carbide dies or parts.

 ${\bf TABLE~5} \\ {\bf U.S.~REPORTED~CONSUMPTION~AND~CONSUMER~STOCKS~OF~TUNGSTEN~MATERIALS}^1 \\$

| - | | Tungsten | Tungsten | | Other | |
|------------------|------------------|-----------------|------------------|-----------------|------------------------|------------------|
| | Ferro- | metal | carbide | Tungsten | tungsten | |
| Period | tungsten | powder | powder | scrap | materials ² | Total |
| Consumption: | | | | | | |
| 2010: | - | | | | | |
| May | 10 ^r | W | 489 ^r | W | 6 | 903 ^r |
| June | 10 ^r | W | 492 r | W | 6 | 959 r |
| July | 10 ^r | W | 491 ^r | W | 6 | 929 r |
| August | 10 ^r | W | 492 r | W | 6 | 935 ^r |
| September | 10 ^r | W | 491 ^r | W | 6 | 898 ^r |
| October | 10 ^r | W | 493 ^r | W | 6 | 854 ^r |
| November | 9 r | W | 493 ^r | W | 6 | 865 r |
| December | 10 r | W | 491 ^r | W | 6 | 876 ^r |
| January-December | 119 ^r | W | 5,890 r | W | 75 ^r | 10,800 r |
| 2011: | _ | | | | | |
| January | 10 ^r | W | 569 r | W | 6 | 994 ^r |
| February | 10 ^r | W | 567 ^r | W | 6 | 992 ^r |
| March | 10 ^r | W | 570 ^r | W | 6 | 998 ^r |
| April | 10 ^r | W | 565 ^r | W | 6 | 1,080 r |
| May | 10 | W | 571 | W | 6 | 1,050 |
| January-May | 50 | W | 2,840 | W | 31 | 5,110 |
| Stocks: | _ | | | | | |
| 2010: | _ | | | | | |
| May | 21 ^r | 43 ^r | 415 | 74 ^r | 10 | 562 ^r |
| June | 21 ^r | 49 ^r | 415 | 67 ^r | 10 | 562 r |
| July | 22 ^r | 50 ^r | 414 | 65 ^r | 10 | 561 ^r |
| August | 22 ^r | 51 ^r | 413 | 66 ^r | 10 | 562 r |
| September | 22 ^r | 50 ^r | 413 | 56 ^r | 10 | 552 r |
| October | 23 ^r | 51 ^r | 413 | 56 ^r | 10 | 553 ^r |
| November | 23 ^r | 52 ^r | 413 | 60 ^r | 10 | 558 ^r |
| December | 22 ^r | 54 ^r | 413 | 61 ^r | 10 | 561 ^r |
| 2011: | _ | | | | | |
| January | 22 ^r | 51 ^r | 413 | 67 ^r | 10 | 562 r |
| February | 22 ^r | 52 r | 413 | 63 ^r | 10 | 560 r |
| March | 22 ^r | 50 ^r | 414 | 54 ^r | 10 | 549 r |
| April | 22 ^r | 46 ^r | 413 | 61 ^r | 10 | 552 ^r |
| May | | 43 | 413 | 65 | 10 | 553 |

^rRevised. W Withheld to avoid disclosing company proprietary data.

¹Includes estimates.

²Includes tungsten chemicals.

 $\label{eq:table 6} \textbf{U.S. IMPORTS FOR CONSUMPTION OF TUNGSTEN, BY COUNTRY}^1$

| | Ores and | | | | Tungsten | | | Total, |
|--------------------------------------|----------|------------|----------|--------|----------|--------------------|--------|---------|
| Period and country | concen- | Ammonium | Ferro- | Metal | carbide | | | year to |
| of origin | trates | tungstates | tungsten | powder | powder | Other ² | Total | date |
| 2010 | 2,740 | 2,510 | 357 | 1,340 | 1,610 | 2,430 | 11,000 | XX |
| 2011: | = | | | | | | | |
| February | 276 | 93 | 83 | 119 | 152 | 191 | 914 | 2,010 |
| March | 388 | 147 | 16 | 100 | 132 | 136 | 919 | 2,930 |
| April: | - | | | | | | | |
| Austria | | | | (3) | 24 | 7 | 30 | 55 |
| Belgium | | | | | 6 | | 6 | 8 |
| Bolivia | 79 | | | | | | 79 | 251 |
| Brazil | | | | | | | | 11 |
| Canada | | | | 15 | 18 | 1 | 34 | 154 |
| China | | 161 | | 22 | 33 | 235 | 451 | 1,720 |
| Czech Republic | | | | | 8 | 12 | 20 | 21 |
| France | | | | | | 1 | 1 | 7 |
| Germany | | 22 | | 18 | 20 | 4 | 64 | 198 |
| India | | | | | | 2 | 2 | 6 |
| Israel | | | | 21 | 6 | | 27 | 81 |
| Japan | | (3) | | 11 | | 2 | 14 | 112 |
| Korea, Republic of | | | | 30 | 5 | | 35 | 147 |
| Mongolia | | | | | | | | 151 |
| Peru | 55 | | | | | | 55 | 164 |
| Portugal | 52 | | | | | | 52 | 218 |
| Russia | | | | | | 3 | 3 | 6 |
| Rwanda | | | | | | | | 11 |
| Singapore | | | | | | 1 | 1 | 7 |
| Spain | 49 | | | | | (3) | 49 | 167 |
| Thailand | 13 | | | | | | 13 | 25 |
| Uganda | 10 | | | | | | 10 | 10 |
| United Kingdom | | | | | | 8 | 8 | ç |
| Vietnam | 26 | | | | 47 | | 73 | 408 |
| Other | | | | | | 2 | 2 | 9 |
| Total | 283 | 184 | | 118 | 167 | 278 | 1,030 | 3,960 |
| January-April | 1,280 | 645 | 134 | 437 | 570 | 894 | 3,960 | XX |
| January–April XX Not applicable Zero | , | 645 | 134 | 437 | 570 | | 894 | |

XX Not applicable. -- Zero.

Note: Imports of waste and scrap in April 2011 totaled 141 metric tons, tungsten content, to give a year-to-date total of 388 metric tons, tungsten content.

Source: U.S. Census Bureau.

¹Data are rounded to no more than three significant digits; may not add to totals shown.

²Includes other unwrought tungsten, wrought tungsten, calcium and other tungstates, tungsten oxides, tungsten chlorides, other tungsten compounds, ash and residues containing mainly tungsten, and other mixtures of inorganic compounds containing tungsten. Tungsten content estimated in part.

³Less than ½ unit.

 $\label{eq:table 7} \text{U.S. EXPORTS OF TUNGSTEN, BY COUNTRY}^1$

| | Ores and | | | Tungsten | | | Total, |
|--------------------|---------------------|------------|---------------------|----------|--------------------|-------|---------|
| Period and country | concen- | Ammonium | Metal | carbide | | | year to |
| of destination | trates ² | tungstates | powder ² | powder | Other ³ | Total | date |
| 2010 | 276 | 538 | 803 | 1,220 | 875 | 3,710 | XX |
| 2011: | | | | , | | | |
| February | 3 | 45 | 34 | 86 | 81 | 250 | 641 |
| March | 3 | 88 | 56 | 126 | 125 | 398 | 1,040 |
| April: | - | | | | | | |
| Australia | | | | 6 | (4) | 6 | 17 |
| Austria | | | 4 | 31 | (4) | 35 | 107 |
| Belgium | | | | (4) | 1 | 1 | 125 |
| Brazil | 2 | | 1 | | 9 | 12 | 32 |
| Canada | | | 9 | 14 | 23 | 46 | 190 |
| Chile | | | (4) | (4) | | 1 | 3 |
| China | | | 2 | 2 | (4) | 4 | 28 |
| Costa Rica | | | | | 1 | 1 | 6 |
| Czech Republic | | | (4) | 1 | 1 | 2 | 7 |
| France | | | 17 | (4) | (4) | 17 | 18 |
| Germany | | 27 | 17 | 21 | 16 | 80 | 331 |
| Hong Kong | | | 2 | 1 | | 3 | 5 |
| India | 1 | | 2 | (4) | 2 | 5 | 12 |
| Indonesia | | | | (4) | (4) | (4) | 6 |
| Israel | | | (4) | | | (4) | 12 |
| Japan | | | 1 | 1 | 14 | 16 | 83 |
| Korea, Republic of | | | 1 | (4) | (4) | 1 | 4 |
| Malaysia | (4) | | (4) | | 2 | 3 | 7 |
| Mexico | | | 1 | 1 | 8 | 10 | 42 |
| Netherlands | | | 1 | | | 1 | 11 |
| Peru | | | | (4) | | (4) | 3 |
| Saudi Arabia | | | 2 | 9 | (4) | 12 | 19 |
| Singapore | | | 1 | 1 | 3 | 5 | 20 |
| South Africa | | | 1 | 2 | (4) | 3 | 8 |
| Switzerland | | | 1 | | (4) | 1 | 74 |
| Taiwan | | | 3 | 2 | (4) | 5 | 22 |
| United Kingdom | | (4) | (4) | 47 | 8 | 54 | 148 |
| Venezuela | | | 1 | 4 | | 4 | 8 |
| Other | | | (4) | 2 | 1 | 4 | 23 |
| Total | 3 | 27 | 67 | 145 | 91 | 332 | 1,370 |
| January-April | 12 | 284 | 188 | 419 | 469 | 1,370 | XX |

XX Not applicable. -- Zero.

Note: Estimated exports of waste and scrap in April 2011 totaled 132 metric tons, tungsten content, to give a year-to-date total of 695 metric tons, tungsten content.

Source: U.S. Census Bureau.

¹Data are rounded to no more than three significant digits; may not add to totals shown.

²Tungsten content estimated from reported gross weight.

³Includes unwrought tungsten, including bars and rods obtained simply by sintering, wrought tungsten, ferrotungsten, and other tungstates. Tungsten content estimated in part.

⁴Less than ½ unit.